



Product Name : Sublimation dye ink  
Light Cyan  
MSDS No.031-33W063C  
First issue : Oct 23, 2007  
Revised : Jun 13, 2008  
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## Material Safety Data Sheets

### 1. Product and Company Identification

Product Name : Sublimation Dye Ink Light Cyan  
Product Code : SPC-0370LC  
General Use : Ink jet printing ink  
Product Description : Sublimation Dye ink  
MSDS Number :031-33W063C  
Manufacture  
Company Name : Mimaki Engineering Co., Ltd  
Address : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan  
Telephone No. : +81-268-64-2413  
Importer/Distributor Established in USA  
Company Name : MIMAKI USA. INC.  
Address : 140 Satellite Boulevard NE Suite B-2 Suwanee, GA 30024  
Telephone No. : 1-678-730-0100  
Emergency Telephone No. : +81-268-64-2413

### 2. Hazards Identification

Emergency Overview : Caution: Prolonged or repeated contact may dry skin and cause irritation.  
Ensure adequate ventilation.  
Eye wash fountains must be easily accessible.  
Wear full face shield if splashing hazard exists.  
Wear protective clothing.

#### Potential Health Effects

Inhalation : Not available  
Eye Contact : Not available  
Skin Contact : Not available  
Ingestion : Not available  
Carcinogens : No ingredients are listed by OSHA, IARC, or NTP as known or suspected carcinogens.

Potential Environmental Effects : Not available

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HMIS III rating

Health: 1

Flammability: 0

Physical hazard: 0

### 3. Composition / Information On Ingredients

No	Chemical Name	Wt%	CAS No.	Chemical Formula
1	Water	>=72.0-<=82.0	7732-18-5	H <sub>2</sub> O
2	Proprietary, non-hazardous	>=3.0-<=8.0	Trade Secret	Trade Secret
3	Proprietary	>=5.0-<=10.0	Trade Secret	Trade Secret
4	Pentane-1,2-diol	>=3.0-<=8.0	5343-92-0	C <sub>5</sub> H <sub>12</sub> O <sub>2</sub>

OSHA Hazardous : Not available.

Components

(29 CFR 1910.1200)

### 4. First Aid Measures

Inhalation : If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

Eye Contact : Flush with copious amounts of water for at least 15 minutes. Hold eyelids open to facilitate rinsing. If irritation develops, seek immediate medical attention.

Skin Contact : Wash thoroughly with soap and water.

Ingestion : Rinse mouth and then drink plenty of water. Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Immediate medical attention required.

Protection To First-Aiders : Not available

Note To Physician : Not available.

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### 5. Fire Fighting Measures

Flammable Properties	: Flash point: >100 degree C Autoignition:>200 degree C Flammability: does not ignite
Extinguishing Media	: water spray, dry extinguishing media, foam, carbon dioxide
Fire Fighting Instructions	: Wear full fire-fighting turn-out gear (full bunker gear) and respiratory protection (self-contained breathing apparatus).

### 6. Accidental Release Measures

Personal Precautions	: Wear appropriate respiratory protection. Use personal protective clothing. Ensure adequate ventilation.
Environmental precautions	: This product is not regulated by RCRA. This product is not regulated by CERCLA ('Superfund').
Cleanup	: Spills should be contained, solidified, and placed in suitable containers for disposal. For small amounts: Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder). Dispose of absorbed material in accordance with regulations. For large amounts: Pump off product.

### 7. Handling And Storage

Handling	: Not available.
Storage	: Store protected against freezing.

### 8. Exposure Controls / Personal Protection

Exposure Controls	
Occupational Exposure Controls	
Engineering Controls	: It is better to place local exhaust equipment.

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### Personal Protection

Respiratory Protection : Wear respiratory protection if ventilation is inadequate. Respiratory protection in case of vapour/aerosol release.



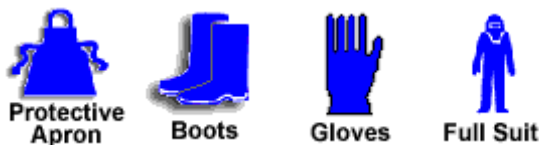
Hand Protection : Chemical resistant protective gloves



Eye Protection : Wear safety goggles (chemical goggles) if there is potential for airborne dust exposures.



Skin Protection : To prevent ANY contact, wear impervious clothing such as gloves, apron, boots, or whole body suits made from neoprene, as appropriate.



### Environmental Exposure Controls

: Not available.

## 9. Physical And Chemical Properties

Appearance	- Physical state	: liquid
	- Colour	: Blue
Odour		: product specific
pH		: 7-9
Boiling Point / Boiling Range		: approx. 100 degree C
Melting Point / Merging Range		: Not available
Flash Point		: > 100 degree C
Flammability(solid, gas)		: does not ignite
Relative density		: 1.00~1.10
Solubility		: Not available

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Water solubility	: (15 degree C) insoluble
Viscosity	: 2.5~3.5 (20 degree C)
VOC	: <2.5g/l

### 10. Stability And Reactivity

Conditions To Avoid	: Not available.
Stability	: Not available.
Materials To Avoid	: Not available.
Hazardous Reactions/ Decomposition Products	: No hazardous reactions when stored and handled according to instructions. Hazardous decomposition products: No hazardous decomposition products known.

### 11. Toxicological Information

Acute Toxicity	: Oral LD50/rat > 2,000mg/kg
Eye Irritation	: rabbit: non-irritant(OECD Guideline 405)
Skin Irritation	: rabbit: non-irritant(OECD Guideline 404)
Sensitization	: Not available.
Mutagenicity	: Not available.

### 12. Ecological Information

Ecotoxicity	: Acute and prolonged toxicity to fish: golden orfe/ LC50 (96 h): >100mg/l  Toxicity to microorganisms: OECD Guideline 209 bacterium/EC50: >1,000 mg/l Inhibition of degradation activity in activated sludge is not to be anticipated during correct introduction of low concentrations.
Persistence And Degradability	: Not available.
Bioaccumulative Potential	: Not available.

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Other Adverse Effects : Adsorbable organically-bound halogen (AOX): 0%

### 13. Disposal Considerations

Must be dumped or incinerated in accordance with local regulations.

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

RCRA: None

### 14. Transport Information

Not classified as a dangerous good under transport regulations.

(USDOT / IMDG / IATA / ICAO)

### 15. Regulatory Information

OSHA Status : Not available  
TSCA Status : released / listed  
Cercle Reportable : Not available  
Quantity  
(40 CFR 117, 302)  
SARA Title III  
Section 302 : Not available  
(40 CFR 355)  
Section 311/312 : Not hazardous  
(40 CFR 370)  
Section 313 : Not available  
(40 CFR 372)  
Others : Not available

### 16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and dose not relate to use in combination with any other material or process.



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Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.

### Revision history

Version	Date	Content
1.00	Oct 23, 2007	First issue
2.00	Jun 13, 2008	No.9 VOC