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Material Safety Data Sheets

1. Product and Company Identification

Product Name : Sublimation Dye Ink Cyan

Product Code : SPC-0370C

General Use : Ink jet printing ink
Product Description : Sublimation Dye ink

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Manufacture

Company Name : Mimaki Engineering Co., Ltd

Address : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan

Telephone No. : +81-268-64-2413

Importer/Distributor Established in USA

Company Name : MIMAKI USA. INC.

Address : 140 Satellite Boulevard NE Suite B-2 Suwanee, GA 30024

Telephone No. : 1-678-730-0100 Emergency Telephone No. : +81-268-64-2413

2. Hazards Identification

Emergency Overview : Caution: No particular hazards known.

Ensure adequate ventilation.

Eye wash fountains must be easily accessible. Wear full face shield if splashing hazard exists.

Wear protective clothing.

Potential Health Effects

Inhalation : Not available
Eye Contact : Not available
Skin Contact : Not available
Ingestion : Not available

Carcinogens: No ingredients are listed by OSHA, IARC, or NTP as known or

suspected carcinogens.

Potential Environmental : Not available

Effects



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HMIS III rating

Health: 1

Flammability: 0 Physical hazard: 0

3. Composition / Information On Ingredients

No	Chemical Name	Wt%	CAS No.	Chemical
				Formula
1	Water	>=70.0-<=80.0	7732-18-5	$\mathrm{H}_{2}\mathrm{O}$
2	Proprietary, non-hazardrous	>=5.0-<=10.0	Trade Secret	Trade Secret
3	Proprietary	>=5.0-<=10.0	Trade Secret	Trade Secret
4	Pentane-1,2-diol	>=3.0-<=8.0	5343-92-0	$\mathrm{C_5H_{12}O_2}$
5	TSRN 489909-5019-P-PC	>=1.0-<=5.0	Trade Secret	Trade Secret
6	Dispers blau 359	>=1.0-<=5.0	Trade Secret	Trade Secret

OSHA Hazardous : Not available.

Components

(29 CFR 1910. 1200)

4. First Aid Measures

Inhalation : If difficulties occur after vapour/aerosol has been inhaled, remove to

fresh air and seek medical attention.

Eye Contact : Flush with copious amounts of water for at least 15 minutes. Hold

eyelids open to facilitate rinsing. If irritation develops, seek

immediate medical attention.

Skin Contact : Wash thoroughly with soap and water.

Ingestion : Rinse mouth and then drink plenty of water. Do not induce

vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Immediate medical

attention required.

Protection To First-Aiders : Not available

Note To Physician : Not available.



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5. Fire Fighting Measures

Flammable Properties : Flash point: >100 degree C

Autoignition:>200 degree C Flammability: does not ignite

Extinguishing Media : water spray, dry extinguishing media, foam, carbon dioxide

Fire Fighting : Wear full fire-fighting turn-out gear (full bunker gear) and

Instructions respiratory protection (self-contained breathing apparatus).

6. Accidental Release Measures

Personal Precautions : Wear appropriate respiratory protection. Use personal protective

clothing. Ensure adequate ventilation.

Environmental : This product is not regulated by RCRA. This product is not

precautions regulated by CERCLA ('Superfund').

Cleanup : Spills should be contained, solidified, and placed in suitable

containers for disposal.

For small amounts: Pick up with absorbent material (e.g. sand, sawdust, general-purpose binder). Dispose of absorbed material in

accordance with regulations.

For large amounts: Pump off product.

7. Handling And Storage

Handling : Not available.

Storage : Store protected against freezing.

8. Exposure Controls / Personal Protection

Exposure Controls

Occupational Exposure Controls

Engineering Controls : It is better to place local exhaust equipment.

Personal Protection



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Respiratory : Wear respiratory protection if ventilation is inadequate. Respiratory

Protection protection in case of vapour/aerosol release.

Vapor Respirator

Hand Protection : Chemical resistant protective gloves

Gloves

Eye Protection : Wear safety goggles (chemical goggles) if there is potential for

airbome dust exposures.

Safety Glasses

Skin Protection : To prevent ANY contact, wear impervious clothing such as gloves,

apron, boots, or whole body suits made from neoprene, as appropriate.









Environmental Exposure Controls

: Not available.

9. Physical And Chemical Properties

Appearance - Physical state : liquid

- Colour : Blue

Odour : product specific

pH : 7-9

Boiling Point / Boiling Range : approx. 100 degree C

Melting Point / Merting Range : Not available
Flash Point :> 100 degree C
Flammability(solid, gas) : does not ignite

Relative density : 1.00~1.10
Solubility : Not available

Water solubility : (15 degree C) insoluble



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Viscosity : 2.5~3.5 (20 degree C)

VOC : <2.5g/l

10. Stability And Reactivity

Conditions To Avoid : Not available.

Stability : Not available.

Materials To Avoid : Not available.

Hazardous Reactions/ : No hazardous reactions when stored and handled according to

Decomposition Products instructions.

Hazardous decomposition products: No hazardous decomposition

products known.

11. Toxicologocal Information

Acute Toxicity : Oral LD50/rat > 2,000mg/kg

Eye Irritation : rabbit: non-irritant(OECD Guideline 405)
Skin Irritation : rabbit: non-irritant(OECD Guideline 404)

Sensitization : Not available.

Mutagenicity : Not available.

12. Ecological Information

Ecotoxicity : Acute and prolonged toxicity to fish:

golden orfe/ LC50 (96 h): >100mg/l

Toxicity to microorganisms:

OECD Guideline 209 bacterium/EC50: >1,000 mg/l

Inhibition of degradation activity in activated sludge is not to be

anticipated during correct introduction of low concentrations.

Persistence And : Not available.

Degradability

Bioaccumulative : Not available.

Potential

Other Adverse Effects : Adsorbable organically-bound halogen (AOX): 0%



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13. Disposal Considerations

Must be dumped or incinerated in accordance with local regulations.

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

RCRA: None

14. Transport Information

Not classified as a dangerous good under transport regulations.

(USDOT / IMDG / IATA / ICAO)

15. Regulatory Information

OSHA Status : Not available
TSCA Status : released / listed
Cercle Reportable : Not available

Quantity

(40 CFR 117, 302)

SARA TitleIII

Section 302 : Not available

(40 CFR 355)

Section 311/312 : Not hazardous

(40 CFR 370)

Section 313 : Not available

(40 CFR 372)

Others : Not available

16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and dose not relate to use in combination with any other material or process.

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Revision history

Version	Date	Content
1.00	Oct 23, 2007	First issue
2.00	Jun 13, 2008	No.9 VOC