

## 1. Product and Company Identification

Product Name	: ES3 ink Light Magenta		
Product Code	: SPC-0440LM		
General Use	: Ink for ink jet plotter		
Product Description	: Solvent pigment ink		
MSDS Number	:031-34S042C		
Manufacture			
Company Name	: Mimaki Engineering Co., Ltd		
Address	: 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan		
Telephone No.	: +81-268-64-2413		
Importer/Distributor Established in USA			
Company Name	: MIMAKI USA. INC.		
Address	: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A		
Telephone No.	: 1-678-730-0100		
Emergency Telephone No.	: +81-268-64-2413		

#### 2. Hazards Identification

Emergency Overview	: Combustible liquid. Ink component is a magenta liquid that causes eye, nose or throat irritation, and that effects anesthesia, if inhales. Ink may flash, when under high temperature. Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water. Keep out of reach of children.	
Potential Health Effects		
Inhalation	: Intentional exposure to ink vapors (mist) will cause respiratory	
	irritation and anesthesia.	
Eye Contact	: Ink contact with eye will be irritating.	
Skin Contact	: Ink contact with skin may cause minimally irritation.	
Ingestion	: May cause upset stomach.	
Carcinogens	: No ingredients are listed by OSHA, IARC, or NTP as known or	
	suspected carcinogens.	
Potential Environmental	: No data available on the adverse effects of this ink on the	
Effects	environment	



#### 3. **Composition / Information On Ingredients**

No	Chemical Name	Wt%	CAS No.	Chemical Formula
1	Magenta pigment	<1.0	Trade Secret	-
2	Synthetic polymer	1.0-5.0	Trade Secret	-
3	Bis(2-ethoxyethyl)ether	55-70	112-36-7	C8H18O3
4	gamma-butyrolactone	10-20	96-48-0	C4H6O2
5	Bis(2-(2-methoxyethoxy)ethyl) ether	10-20	143-24-8	C10H22O5
6	3,6,9,12-tetraoxahexadecan-1-ol	1.0-5.0	1559-34-8	C12H26O5
7	Additives	<1.0	Trade Secret	-

: Not hazardous **OSHA** Hazardous Components (29 CFR 1910. 1200)

### 4. First Aid Measures

Inhalation	: Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give
	oxygen. Seek immediate medical attention.
Eye Contact	: Immediately flush with room temperature, low pressure, clean
	water for at least 15 minutes. Seek medical attention if eye
	irritation continues.
Skin Contact	: Wash surface areas with soap and water. Wash soiled clothing
	before rewearing. Consult a physician if irritation continues.
Ingestion	: Seek medical advice; and attention if stomach continues to be upset.
Protection To First-Aiders	: Wear a tool for appropriate protection. Ventilate.



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CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

#### 5. Fire Fighting Measures

Flammable Properties	: Combustible liquid under Hazard Communication Standard (HCS,		
	U.S.A).		
	Flash point: about 71°C (Closed cup)		
	Autoflammability: None		
	Explosive properties: 1.4~6.9v/v% as dipropylene glycol		
	mono-methyl ether		
Extinguishing Media	: Water spray, dry chemical, CO2, alcohol foam		
Fire Fighting	: Extinguish to use fire fighting media or plentiful fog water. Put		
Instructions	protection wear without fail in case of fire fighting work; do not work		
	in the leeward.		

#### 6. Accidental Release Measures

Personal Precautions	: Extinguish to use fire fighting media or plentiful fog water. Put
	protection wear without fail in case of fire fighting work; do not work
	in the leeward.
Methods for cleaning up	: If a spill occurs, use sponges to wipe-up ink, then rinse area with
	damp cloth. Place waste in closed container for disposal. Do not
	dispose of waste to the sewer. Wash hands with soap and water.

#### 7. Handling And Storage

Handling : Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink ink. Do not dismantle cartridge. Make sure cartridge is dry before insertion into printer housing.
Storage : Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not dismantle cartridge. Do not store cartridges with oxidizing with agents or explosives.



## 8. Exposure Controls / Personal Protection

Exposure Limit Values	Not available
Exposure Controls	
Occupational Exposure (	Controls
Engineering Controls	: Proper ventilation
Personal Protection	
Respiratory	: Not required under suitable use as setting the cartridge on the
Protection	printer; however, self – contained breathing apparatus or organic
	canister mask is sufficient when used for work.
Hand Protection	: Not required under suitable use as setting the cartridge on the
	printer; however, wearing gloves is sufficient.
Eye Protection	: Not required under suitable use as setting the cartridge on the
	printer; however, wearing safety goggles is sufficient.
Skin Protection	: Not required under suitable use as setting the cartridge on the
	printer; however, wearing protection clothes is sufficient.
Environmental Exposure	e Controls
	· Not established

: Not established



### 9. Physical And Chemical Properties

Appearance - Physical state	: liquid	
- Colour	: Magenta	
Odour	: Slightly	
pH	: Not Applicable	
Boiling Point / Boiling Range	: Not available	
Melting Point / Merting Range	: Not available	
Flash Point	: about 71 degree C (Close cup)	
Flammability(solid, gas)	: Not available	
Explosive Properties	: 1.4~6.9 v/v % as Gamma-butyrolactone	
Specific Gravity	: 0.965 ~ 0.975 ( 20 degree C )	
Solubility	: Not available	
Water solubility	: Soluble	
Viscosity	: 3.5 ~ 4.0 ( 20 degree C )	
Vapour density	: Greater than 1 (air=1)	
VOC	: 756.5 g/L	

### 10. Stability And Reactivity

Conditions To Avoid	: High and freezing temperatures.
Stability	: Stable under normal temperature.
Materials To Avoid	: Oxidizers and explosives.
Hazardous Reactions/	: Not available.
Decomposition Products	



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#### 11. Toxicologocal Information

\*Based on toxicology data of chemically similar material.

Acute Toxicity	: Oral LD <sub>50</sub>	Dermal LD <sub>50</sub>	Inhalant LC50
	>2500mg/kg(rats) *	>2000mg/kg(rats) *	Not available.
Eye Irritation	: Overexposure of ey	e surface to ink may be mi	ldly irriraring.
	Moderate irritant. (	rabbit, OECD 405)*	
Skin Irritation	: Overexposure of sk	in to inku contact may cau	se irritation and in some
	people swelling and	redness.	
	Mild irritant. (rabb	it, OECD 404)*	
Inhalation	: Intentional inhala	tion overexposure to in-	x vapors may result in
	respiratory tract irr	ritation and anesthesia.	
Ingestion	: Intentional or accid	lental oral ingestion may c	ause an upset stomach.
Sensitization	: Non-sensitizer(LLN	JA, OECD 429)*	
Mutagenicity	: Negative (by Ames	Test)*	
Carcinogenicity	: IARC gamma-Buty	rolactone [96-48-0]	
	(Vol. 11, Suppl. 7, V	ol. 71; 1999): 3	

### 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity	: Not available
Persistence And	: Not available
Degradability	
Bioaccumulative	: Octanol/water partition coefficient :
Potential	Bis(2-ethoxyethyl) ether; log Pow: 0.39
	gamma-butyrolactone; log Pow: -0.57
Other Adverse Effects	: Not available

#### 13. Disposal Considerations

Disposal should be in accordance with federal, and local requirement.



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### 14. Transport Information

Check a thing without a leak in a container. Perform prevention of collapse of cargo surely.

Us Department of Transportation (DOT) Hazardous Materials : Not Applicable Sea Transport (IMDG) : No classification assigned.

Air Transport (ICAO/IATA): No classification assigned.

### 15. Regulatory Information

TSCA Section 4(a) Final	: Not regulated.		
Test Rules Regulated			
TSCA Section 8(a)	: Not regulated.		
Preliminary Assessment			
Information Rule(PAIR)			
TSCA Section12(b) : Not regulated.			
One-Time Export			
Notification Regulated			
California Proposition 65	: Not regulated.		

#### 16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and dose not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.

#### **Revision history**

Version	Date	Content
1.0	2008/06/12	First issue