



Material Safety Data Sheets

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

1. Product and Company Identification

| | |
|---|---|
| Product Name | : Dye Ink Light Cyan |
| Product Code | : SPC-0258LC |
| General Use | : Ink jet printing ink |
| Product Description | : Dye ink |
| MSDS Number | :031-34W023C |
| Manufacture | |
| Company Name | : Mimaki Engineering Co., Ltd |
| Address | : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan |
| Telephone No. | : +81-268-64-2413 |
| Importer/Distributor Established in USA | |
| Company Name | : MIMAKI USA. INC. |
| Address | : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A |
| Telephone No. | : 1-678-730-0100 |
| Emergency Telephone No. | : +81-268-64-2413 |

2. Hazards Identification

| | |
|---------------------------------|---|
| Emergency Overview | : Ink component is a Cyan liquid that cause eye, nose or throat irritation, and that effects anesthesia, if inhales. Ink may flash, when under high temperature. Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water. Keep out of reach of children. |
| Potential Health Effects | |
| Inhalation | : Intentional exposure to ink vapors (mist) will cause respiratory irritation and anesthesia. |
| Eye Contact | : Ink contact with eye will be irritating. |
| Skin Contact | : Ink contact with skin may cause minimally irritation. |
| Ingestion | : May cause upset stomach. |
| Carcinogens | : None known. |
| Potential Environmental Effects | : Not available. |



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MSDS No.031-34W023C

First issue: Apr 11, 2008

Revised:

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3. Composition / Information On Ingredients

| No | Chemical Name | Wt% | CAS No. | Chemical Formula |
|----|-------------------|----------|--------------|--|
| 1 | Colorants | <5 | Trade Secret | Trade Secret |
| 2 | Organic materials | <5 | Trade Secret | Trade Secret |
| 3 | Glycerols | About 10 | Trade Secret | Trade Secret |
| 4 | TEGBE | About 10 | 143-22-6 | C ₁₀ H ₂₂ O ₄ |
| 5 | Diethylene glycol | 10-15 | 111-46-6 | C ₄ H ₁₀ O ₃ |
| 6 | Water | balance | 7732-18-5 | H ₂ O |

4. First Aid Measures

- Inhalation : Remove subject to ventilated fresh air.
If not breathing, give artificial respiration right away.
If breathing is difficult, give oxygen.
Seek immediate medical attention.
- Eye Contact : Immediately flush with room temperature, low pressure, and clean water for at least 15 minutes. Seek medical attention if eye irritation continues.
- Skin Contact : Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if irritation continues.
- Ingestion : Seek medical advice; and attention if stomach continues to be upset.
- Protection To First-Aiders : Not available.

5. Fire Fighting Measures

- Flammable Properties : Not flammable.
- Extinguishing Media : Dry chemical or carbon dioxide.
- Fire Fighting : Extinguish to use fire fighting media or plentiful fog water. No special fire fighting procedures are required other than breathing apparatus.
- Instructions

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6. Accidental Release Measures

- Personal Precautions : No eye or skin protection required during clean-up. Use proper ventilation.
- Land Spill : If a spill occurs, use sponges to wipe-up ink, and then rinse with damp cloth. Place waste in closed container for disposal.
- Water Spill : Do not dispose of waste to the sewer.

7. Handling And Storage

- Handling : Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink ink. Do not dismantle cartridge. Make sure cartridge is dry before insertion into printer housing.
- Storage : Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store cartridges with oxidizing agents or explosives.

8. Exposure Controls / Personal Protection

Exposure Limit Values : Not available.

Exposure Controls

Occupational Exposure Controls

Engineering Controls : Not special measures required.

Personal Protection

Respiratory Protection : Not required under suitable use as setting the cartridge on the printer; however, self-contained breathing apparatus or organic canister mask is sufficient when used for work.

Hand Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.



Gloves

Eye Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing safety goggles is sufficient.

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**Safety
Glasses**

Skin Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.

**Protective
Apron**

Environmental Exposure Controls : Not established.

9. Physical And Chemical Properties

| | | |
|-------------------------------|------------------|---|
| Appearance | - Physical state | : liquid |
| | - Colour | : Cyan |
| Odour | | : None |
| pH | | : 8.0-10.0 (20 degree C) |
| Boiling Point / Boiling Range | | : Not available. |
| Melting Point / Merging Range | | : Not available. |
| Flash Point | | : Not detected until 110 degree C (closed cup, ASTM D3278) |
| Flammability(solid, gas) | | : Not available. |
| Relative density | | : 1.00-1.10 (20 degree C) |
| Solubility | | : Not available. |
| Water solubility | | : Complete |
| Viscosity | | : 3.0-4.0 (20 degree C) |
| VOC | | : 161.3 g/l |

10. Stability And Reactivity

| | |
|------------------------|-----------------------------------|
| Conditions To Avoid | : High and freezing temperatures. |
| Stability | : Stable under temperature. |
| Materials To Avoid | : Oxidizers and explosives |
| Hazardous Reactions/ | : None |
| Decomposition Products | |

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11. Toxicological Information

| | | | |
|-----------------|---|-------------------------|---------------------------|
| Acute Toxicity | Oral LD ₅₀ | Dermal LD ₅₀ | Inhalant LC ₅₀ |
| | >5000mg/kg(Rat)* | >2000mg/kg(Rat)* | No data available. |
| Eye Irritation | : Minimal irritating (Rabbit, OECD405) | | |
| Skin Irritation | : Non irritating (Rabbit OECD 404) | | |
| Sensitization | : Non sensitizing (Guinea pig OECD 406) | | |
| Mutagenicity | : Negative(Ames assay) | | |
| Carcinogenicity | : Not contain any substances listed in IARC Monographs(1,2A and 2B) | | |

12. Ecological Information

| | |
|-------------------------------|--|
| Ecotoxicity | : No data available on the adverse effects of this ink on the environment. |
| Persistence And Degradability | : No data available on the adverse effects of this ink on the environment. |
| Bioaccumulative Potential | : No data available on the adverse effects of this ink on the environment. |
| Other Adverse Effects | : No data available. |

13. Disposal Considerations

Disposal should be in accordance with federal, state, and local requirements.

Do not dump this product into sewers, on the ground or into any body of water.

14. Transport Information

UN Class/UN Number : Not applicable.

DOT, IMO, or IATA : Not hazardous classification

15. Regulatory Information

TSCA Section 4(a) Final : Not regulated.

Test Rules Regulated



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TSCA Section 8(a) : Not regulated.

Preliminary Assessment
Information Rule(PAIR)

TSCA Section 8(a) : Not regulated.

Inventory Update Rule

TSCA Section12(b) : Not regulated.

One-Time Export

Notification Regulated

California Proposition 65 : Not regulated.

16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and dose not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.

Revision history

| Version | Date | Content |
|---------|--------------|--------------|
| 1.0 | Apr 11, 2008 | First issue. |